

## ABSTRACT

A pneumatic tire is highly precisely and efficiently manufactured by a method wherein, during formation of a green tire, at least one constitutive  
5 member, such as a sidewall (17), is formed by radially outwardly expanding a widthwise center portion of a substantially cylindrical carcass band (13), and subsequently winding an unvulcanized rubber strip and joining the rubber strip onto an outer peripheral surface of the expanded carcass band (13).

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